

## OBTEX SI LIQUID

### Product Details:

### OBTEX SI LIQUID:

**OBTEX SI** is a fluorescent brightener which yields outstanding white effects with a bluish shade on celluloses materials, especially paper and pulp.

#### CHARACTERISTICS:

- Brilliant white effects with bluish shade.
- Versatile in application and can be applied at stages in paper making.
- Applicable in a wide range of pH.
- Good affinity and excellent white effects for polyvinyl alcohol (= PVA) and oxidized starch.
- Outstanding compatibility with fillers, white pigments, binders and latexes for the paper making.
- Very stable to both acidic and neutral sizing agents.
- The whitening effect is hardly affected by the surface pH of the coating base-paper.
- Very good leveling capacity.
- Good stability to peroxides, reducing agents and resin finishing agents. Therefore, it can be combined with these chemicals.

#### PROPERTIES:

Chemical constitution:	:	Derivative of 4,4'- Diaminostilbene-2,2'- disulphonic acid
Appearance:	:	Pale yellowish liquid
Ionic Character:	:	Anionic
Solubility:	:	Soluble in water all proportion.
pH of 1 % aq. solution	:	Weak alkaline

#### STABILITY:

Applicable pH range	:	3.5-11.0
Sizing agents	:	
• Acidic	:	Very good
• Neutral	:	Very good
• Hydrogen peroxide	:	Very good
• Reducing agents	:	Very good
• Resins and resin catalysts	:	Good
• Hard water	:	Good
• Storage	:	Very good (The dilute solutions must not be exposed to direct light.)

## COMPATIBILITY OR AFFINITY

### Binders:

- Starch : Good
- Casein : Moderate
- PVA : Good
- Latex : Good
- Resin : Good

### Fillers: -

- Clay : Moderate
- Talo : Moderate
- Calcium Carbonate : Moderate

## APPLICATION

### 1) Brightening method for pulp (Beater dyeing method)

#### A) Un-sized paper

- OBTEX SI** : 0.1 - 1.5 % (o.w. pulp)
- Pulp ratio (N : L) : 1 : 3
- Pulp concentration: -
  - a) in chest : 3.3 % (weight)
  - b) in flow box : 0.5 % (weight)
- Beating degree : 400
- Thickness of paper : 150 g/m<sup>2</sup>

#### B) Sized paper

- Sized paper can be produced similarly by adding sizing agent and aluminum sulfate properly to the said recipe.

### 2) Addition to coating color (Surface coating method)

#### A) PVA and calcium carbonate composition

- OBTEX SI** : 0.1 - 3.0 % (o.w. pigment)

#### Pigment

- Clay : 80 parts
- Calcium Carbonate : 20 parts
- Sodium pyrophosphate : 0.4 parts
- PVA 117 : 6.0 parts
- Latex (SBR 0691 A) : 8.0 parts
- Ammonia (25 % aq. soln.) : 1.0 parts
- Water \*) : x parts

\*) The coating mixture is diluted to a solid matter content (= color concentration) of 45 % by weight with water.

- Wire rod No. 14
- Coating weight 20 g/m<sup>2</sup> (Wood free paper, one side)
- Coating temperature Room temperature
- Drying condition 2 min. at 90 C.

### Oxidized starch or casein composition:

	Starch Comp.	Casein Comp
Clay	100 Parts	100 Parts
Sodium Pyrophosphate	0.15 Parts	0.15 Parts
Oxidized starch	6.0 Parts	--
Casein	--	7.0 Parts
Latex (JSR 0698)	12.0 Parts	--
Latex (JSR 0691 A)	--	12.0 Parts.
Resin (Sumirez resin 613) (Melamine formaldehyde type)	0.6 Parts	--
<b>OBTEX SI</b>	1.0 Parts	1.0 Parts
Water *)	X Parts	X Parts
Color Concentration	58.0 % (Weight)	50.0 % (Weight)

\*) Each coating mixtures are diluted with water, to a solid matter content ( = color concentration) of 8.0 % and 50.0% by weight respectively.

Coating condition Same as in 2-A)

### 3) Size press method

- **OBTEX SI** 0.1 – 1.5 Parts
- Oxidized starch : 3.5 Parts
- PVA 217 E 1.5 Parts
- Water 100 Parts
- Wire rod No. 9
- Coating weight 1.0 g/m<sup>2</sup> (Wood free paper, one side)
- Coating temperature Room temperature.
- Drying condition 30 – 60 sec. At 60 – 65°C.



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The information's given in this literature are based on the present state of our knowledge.  
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